

CIE AUTOMOTIVE PURCHASING FAMILIES

PRODUCTIVE PURCHASE		
RAW MATERIAL	COMPONENTS	SUBCONTRATACION
STEEL	BAR-TURNING	TTT
ALUMINIUM	STAMPING	SUPERFICIAL COVERING
PLASTIC	FORGING	FOUNDRY
ALLOY COMPONENTS	FOUNDRY	FORGING
TOOLING RAW MATERIAL	MOTOR COMPONENTS	STAMPING
	SINTERING	MACHINING
	THERMOFORMING	INSPECTION & ASSEMBLY
	TISSUE	CUTTING
	INJECTION & OVERINJECTION	WELDING
	GLASS	

NON PRODUCTIVE PURCHASE		
MRO	ENVIRONMENT	PROFESSIONAL SERVICES
PNEUMATIC	WASTE PROCESING	CONSULTING
HYDRAULIC	SANITARY	AUDIT
MECHANICAL	ENVIRONMENTAL CONSUMABLES	INDUSTRIAL DESIGN
ELECTRICAL		INSURANCE
ELECTRONICS	OTHER CONSUPTIONS	DATA PROCESING
TECHNICAL SERVICE	CHEMICAL	COMUNICATION
FIRE EXTINCTION	PACKAGING	CLEANING
GENERAL MAINTENANCE	CUTTING TOOLS	MEDICAL SERVICE
	INDUSTRIAL SUPPLY	TRAVELLING
	WELDING	HUMAN RESOURCES
ENERGY	OFFICE CONSUMABLES	SECURITY SERVICES
WATER	PPES&CLOTHES	MARKETING
ELECTRICITY	INDUSTRIAL GAS	
GAS	HARDWARE & SOFTWARE	
FUELS		

OTHER PURCHASE *		
TOOLING	LOGISTICS	INVESTMENTS
CONTROL TOOLING	TRANSPORT	MACHINERY
MACHINING	STORAGE	EQUIPMENTS
TTT & WELDING		BUILDINGS
STAMPING TOOLING		OTHERS
MOLDS		
TUBE FORMING		
SPARE PARTS		
REPAIRING &		
MODIFICATIONS		

*These purchasing families could be considered as productive or non productive according to different situations.

<http://www.cieautomotive.com/suppliers>