

CIE AUTOMOTIVE PURCHASING FAMILIES

PRODUCTIVE PURCHASE		
RAW MATERIAL	COMPONENTS	SUBCONTRATACION
STEEL	BAR-TURNING	TTT
ALUMINIUM	STAMPING	SUPERFICIAL COVERING
PLASTIC	FORGING	FOUNDRY
ALLOY COMPONENTS	FOUNDRY	FORGING
TOOLING RAW MATERIAL	MOTOR COMPONENTS	STAMPING
	SINTERING	MACHINING
	THERMOFORMING	INSPECTION & ASSEMBLY
	TISSUE	CUTTING
	INJECTION & OVERINJECTION	WELDING
	ELECTRIC COMPONENTS	
	MECHANICAL COMPONENTS	
	GLASS	
	MECHANICAL & MOTION SYSTEMS	
	PANELS (Honeycomb and comparable)	

NON PRODUCTIVE PURCHASE		
MRO	ENVIRONMENT	PROFESSIONAL SERVICES
PNEUMATIC	WASTE PROCESING	CONSULTING
HYDRAULIC	SANITARY	AUDIT
MECHANICAL	ENVIRONMENTAL CONSUMABLES	INDUSTRIAL DESIGN
ELECTRICAL		INSURANCE
ELECTRONICS	OTHER CONSUPTIONS	DATA PROCESING
TECHNICAL SERVICE	CHEMICAL	COMUNICATION
FIRE EXTINGTION	PACKAGING	CLEANING
GENERAL MAINTENANCE	CUTTING TOOLS	MEDICAL SERVICE
	INDUSTRIAL SUPPLY	TRAVELLING
ENERGY	WELDING	HUMAN RESOURCES
WATER	OFFICE CONSUMABLES	SECURITY SERVICES
ELECTRICITY	PPES&CLOTHES	MARKETING
GAS	INDUSTRIAL GAS	
FUELS	HARDWARE & SOFTWARE	

OTHER PURCHASE *		
TOOLING	LOGISTICS	INVESTMENTS
CONTROL TOOLING	TRANSPORT	MACHINERY
MACHINING	STORAGE	EQUIPMENTS
TTT & WELDING		BUILDINGS
STAMPING TOOLING		OTHERS
MOLDS		
TUBE FORMING		
SPARE PARTS		
REPAIRING & MODIFICATIONS		

*These purchasing families could be considered as productive or non productive according to different situations.

<http://www.cieautomotive.com/suppliers>